

Section	PART	PART NUMBER	OPERATION	TIME ALLOWED
100-1	Oil Filter service		replace	0.3
	Sub engine assembly	601-100-001	replace	6.5
	Head gasket	601-103-001	replace	3.5
	PCV valve	601-103-002	replace	0.2
	Rear main seal	6-120-009	replace	3.7
	Oil pan	601-103-003	replace	0.9
100-3	Lower engine mount	6-121-003	replace	0.3
	Bracket roll support	6-121-004	replace	0.4
	Transmission mount	601-300-001	replace	0.5
	Engine mount	601-199-005	replace	0.5
100-5	Drain coolant and check cooling system operation			0.3
	Radiator	601-121-001	replace	0.7
	Rad Fan assembly	601-121-002	replace	0.3 with radiator removed
	Upper rad hose	601-122-001	replace	0.3
	Lower rad hose	601-122-002	replace	0.3
	Water pump	601-121-003	replace	0.9
	ECT sensor	601-906-001	replace	0.3
	Heater core	614009	replace	0.3
	Heater core bypass Valve	6-125-047	replace	0.4
	Thermostat	6-125-007	replace	0.7
	EGR Valve	601-131-001	replace	0.5
	EGR cooler	601-131-002	replace	1.2
	Coolant Tempertaure control ass	601-919-001	replace	1
	Serpentine belt	601-260-001	replace	0.2
	Serpentine belt w ac	601-260-002	replace	0.2
Serpentine belt tensioner	601-903-001	replace	0.3	
100-7	Starter	6-139-019	replace	0.8

	Alternator	601-903-002	replace	0.4
	Oil pressure switch	601-919-002	replace	0.3
	Ignition coil	601-905-001	replace	0.4
	Spark plugs	601-905-002	replace	0.5
	Map sensor	601-906-001	replace	0.3
	Accelerator pedal	6-710-001	replace	0.3
	Mass air flow sensor	601-906-002	replace	0.2
	Oxygen sensor	601-906-003	replace	0.3
	Cam sensor	601-907-001	replace	0.3
	Crank sensor	601-906-004	replace	0.3
	Knock sensor	601-905-003	replace	0.7
	Fuel injectors	601-906-005	replace	0.6
	ECU/TCM	6-139-030	replace	0.3
200-1	Air filter	601-129-003	replace	0.2
	Air cleaner assembly	601-129-004	replace	0.2
	Hose air intake	601-133-001	replace	0.3
	Throttle Body/position sensor	601-907-002	replace	0.5
	Intake manifold	601-253-001	replace	1.1
	Purge control valve	601-906-006	replace	0.4
200-3	Exhaust -complete	6-290-001	replace	0.4
	Catalytic convertor	601-254-001	replace	1
200-5	Fuel tank assembly		replace	1.2
	Fuel pump	601-919-003	replace	1
	Fuel feed hose	601-201-006	replace	0.3
	Fuel vapor hose	601-201-007	replace	0.3
	Neck assembly	601-201-008	replace	0.5
	Canister	601-201-009	replace	0.4

300-1	A/T inspect and refill oil			0.3	
	Automatic transmission assembly	6-300-001	replace	3.5	
	A/T oil pan	6-320-004	replace	0.7	
	A/T oil filter	6-320-005	replace	0.1	pan removed
	Valve body	6-325-001	replace	1.6	
	Solenoid assembly	6-320-001	replace	2.1	
	ATM cable	6-340-001	replace	0.7	
	Speed sensor	6-320-006/007	replace	0.2	
	Inhibitor switch	6-320-003	replace	0.5	
	RH drive shaft	6-350-002	replace	0.5	
	LH drive shaft	6-350-001	replace	0.5	
	Axle seal LH	601-525-001	replace(per side)	0.7	
	Axle seal RH	601-525-002			
400-1	Steering wheel	6-430-014	replace	0.2	
	Horn button	6-430-014-C	replace	0.1	
	Combination switch/hazard	6-430-013	replace	0.4	
	Column cover	6-830-104	replace	0.3	
	Ignition switch	6-430-011	replace	0.5	
	Horn	601-951-001	replace	0.1	
	Steering column	6-430-020	replace	0.8	
	Steering gear box	1-56-002	replace	1.4	
400-5	Front hub and bearing	6-53-012	replace	1	
	Front hub assembly	6-445-001	replace	0.8	
	Front shock	6-53-400	replace both	0.2	
	Leading arm	6-53-030/040	replace one	0.3	
	Fork leg weldment	6-53-026	replace both	0.6	
	Trunion aluminum	6-53-222	replace	1	
	Front suspension complete ass	6-53-103	replace	1.5	

500-1	Sub frame	6-54-200-01	replace	1.5
	tie rod assembly	6-807-001	replace	0.4
	Tie rod end	601-422-001	replace each	0.3
	A arm LH	601-500-001	replace	0.5
	A arm RH	601-500-002	replace	0.5
500-3	Rear wheel bearing	6-546-001	replace	1
	Rear Knuckle	6-54-100/101	replace	1
	Hub	6-545-001	replace	1
500-5	Rear strut assy LH	6-565-001	replace	0.3
	Rear strut assy RH	6-565-002	replace	0.3
	Rear spring	6-560-001	replace	0.8
	Torsion bar links	6-54-147	replace each	0.2
	Rear Torsion bar	6-580-001-01	replace	0.6
	Rear Torsion bar bushings	6-585-001	replace each	0.2
600-1	Bleed brakes			0.3
	Brake booster	601-614-003	replace	0.6
	Master cylinder	601-614-004	replace	0.5
	LH emergency brake cable	1-58-234	replace	0.4
	RH emergency brake cable	1-58-235	replace	0.4
	Brake switch-new pedal	601-945-001	replace	0.2
600-3	Bleed brakes			0.3
	Front caliper	6-640-001-B	replace	0.3
	Front pads	6-620-103	replace	0.4
	Front rotor	6-620-001		0.8
	Brake hose front	430940	replace	0.3
	LH rear caliper	6-640-002	replace	0.5
	RH rear caliper	6-640-003	replace	0.5
	Brake hose rear	1-58-211	replace	0.2

	Rear pads	6-620-100	replace	1
	Rear rotors	601-615-001	replace	0.5
800-1	Front side panel LH	6-810-001	replace	0.3
	Front side panel RH	6-810-004	replace	0.4
	Front hood	1-60-103-02	replace	0.3
	RH side Intake panel	1-60-242	replace	0.2
	LH side Intake panel	1-60-241	replace	0.2
	LH mirror	3-86-001	replace	0.1
	RH mirror	3-86-002	replace	0.1
800-3	LH rear fender	6-820-003	replace	0.5
	RH rear fender	6-820-004	replace	0.6
	Rear fascia	6-820-005	replace	0.5
	Tail light-LH/RH	6-900-010	replace-each	0.3
	License plate lamp	6-91-320	replace	0.1
800-5	Roof	6-860-001	replace	0.8
	Radio	1-91-405	replace	0.2
	Speakers	1-91-403	replace	0.2
	Antenna	1-91-402	replace	0.2
	Roof lights	6-91-315		
800-7	Upper trunk gas props	601-823-001	replace both	0.1
800-9	Lower trunk-plastic	6-825-002	replace	0.5
800-11	Window latch	1-81-006	replace-each	0.3
	Upper sliding door	1-81-003/004	replace	0.3
	Lower sliding door	1-81-001/002	replace	0.4
	Rollers	583688	replace each	0.1
	Outer door handle	1-81-129	replace	0.4

	Lower door latch	1-81-125/126	replace	1
	Lower inner handle	1-81-122/123	replace	1
800-15	Instrument cluster	601-920-001	replace	0.3
	Upper dash	1-84-025	replace	0.4
	Lower dash	1-84-318	replace	1.8
	Flasher	E-953-001	replace	0.1
	Vent	1-84-179	replace	0.1
	Heater cable	611548	replace	0.3
	Fan speed switch	601-963-001	replace	0.1
800-17	Lower dash kick panel	1-84-311	replace	1.6
800-19	Floor mat	1-84-202	replace	0.2
800-21	Front bumper	7-810-004	replace	0.4
	Front nerf bar	1-86-114	replace	0.3
	Rear nerf bar	6-86-130	replace	0.3
	Rear bumper	6-10-150	replace	0.4
	Headlight LED	7-944-005	replace	0.3
800-25	Seat assy	601-881-001	replace	0.5
	Seat belt	6-88-002	replace	0.3
900-1	Diagnostic tool Scan		Scan	0.3
	LTA unit	1-91-550	replace	0.1
900-3	Engine harness	601-900-004	replace	1.5
	Body harness	601-900-003	replace	4
	Front bumper harness	601-900-002	replace	0.2
	Tail light harness	6-67-1006	replace	0.4
	Power and Alternator	601-900-001	replace	0.4
	Ground Harness	601-900-005	replace	0.1

900-5	Wiper motor link	1-91-211	replace	0.3
	Wiper motor	1-91-201	replace	0.2
	Windshield washer reservoir	6-830-120	replace	0.2
	Wiper Blade	1-91-210	replace	0.1
900-7	Evacuate and recharge			0.5
	Blower motor	614063		0.3
	Blower assembly	614008	replace	1
	A/C pressure hose	601-819-003	replace	1
	A/C suction hose	601-819-001	replace	1
	A/C pressure switch	601-959-001	replace	0.3
	A/C compressor	601-260-003	replace	1
	Expansion valve	601-820-002	replace	0.4
	A/C evaporator	601-820-003	replace	0.4
	Condenser	601-820-004	replace	1
	Thermostat	614025	replace	0.3

NOTE:

Travel time, towing or lodging is not covered by Westward Industries warranty.

Labor times and part numbers are subject to change at Westward Industries discretion